

Work Order ID 94407

Monday, December 17, 2012 9:10:27 AM

94407

Ship today
ASAP

Page 1

Item ID: D3926-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wedge
 Start Date: 12/17/2012 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 12/17/2012 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MF. Date: 12-12-17 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3926	Rev A

100	0.00
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100

Waterjet Memo 0.00 ⑦ 12-12-17

FLOW CNC Waterjet

1-Cut as per Dwg D3926
 Dwg Rev: A
 Prog Rev: A

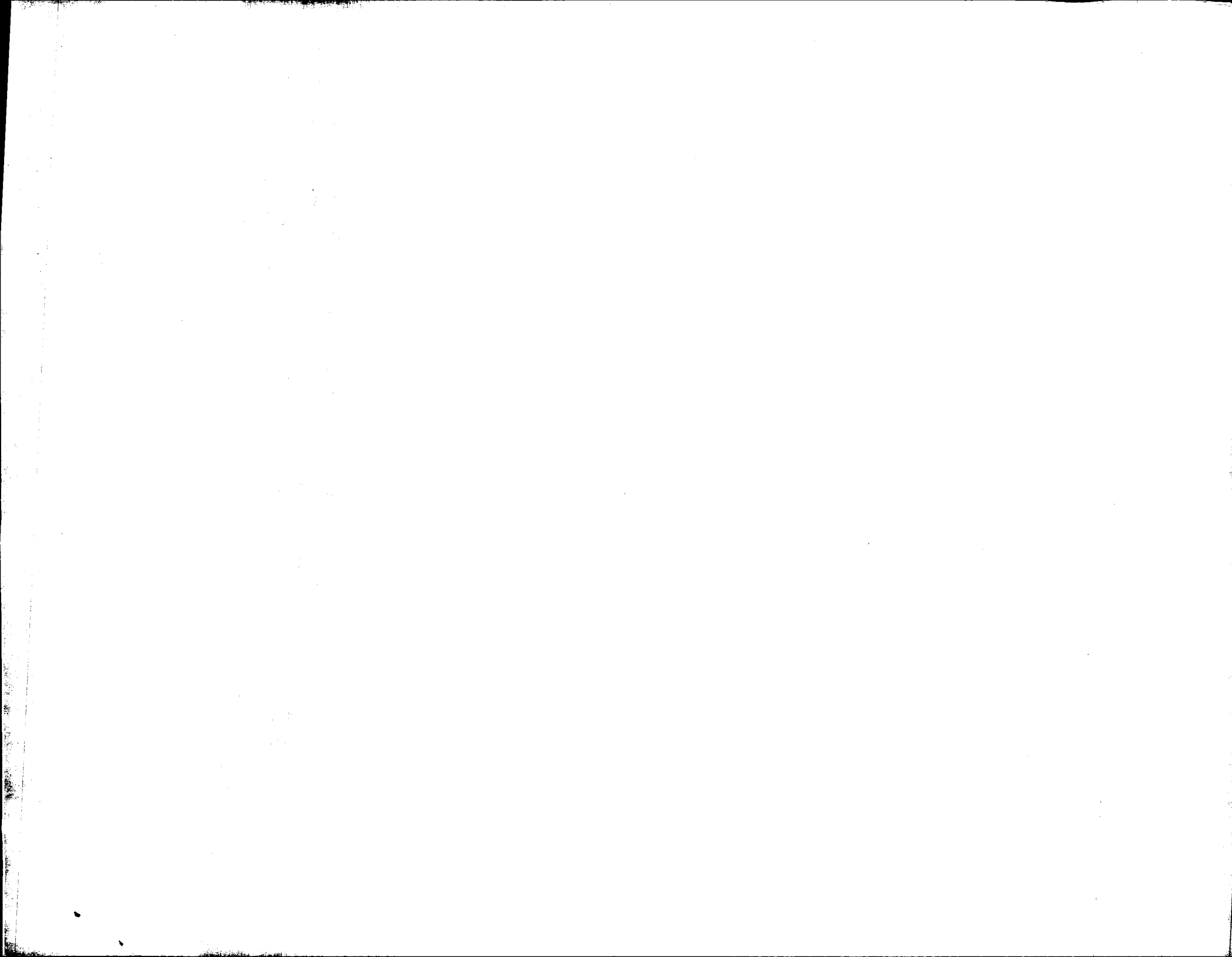
2-Deburr if necessary

110	QC2- Inspect parts off machine FAI/FAIB	0.00
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110

QC Memo 0.00 ⑦ 12-12-17

Quality Control



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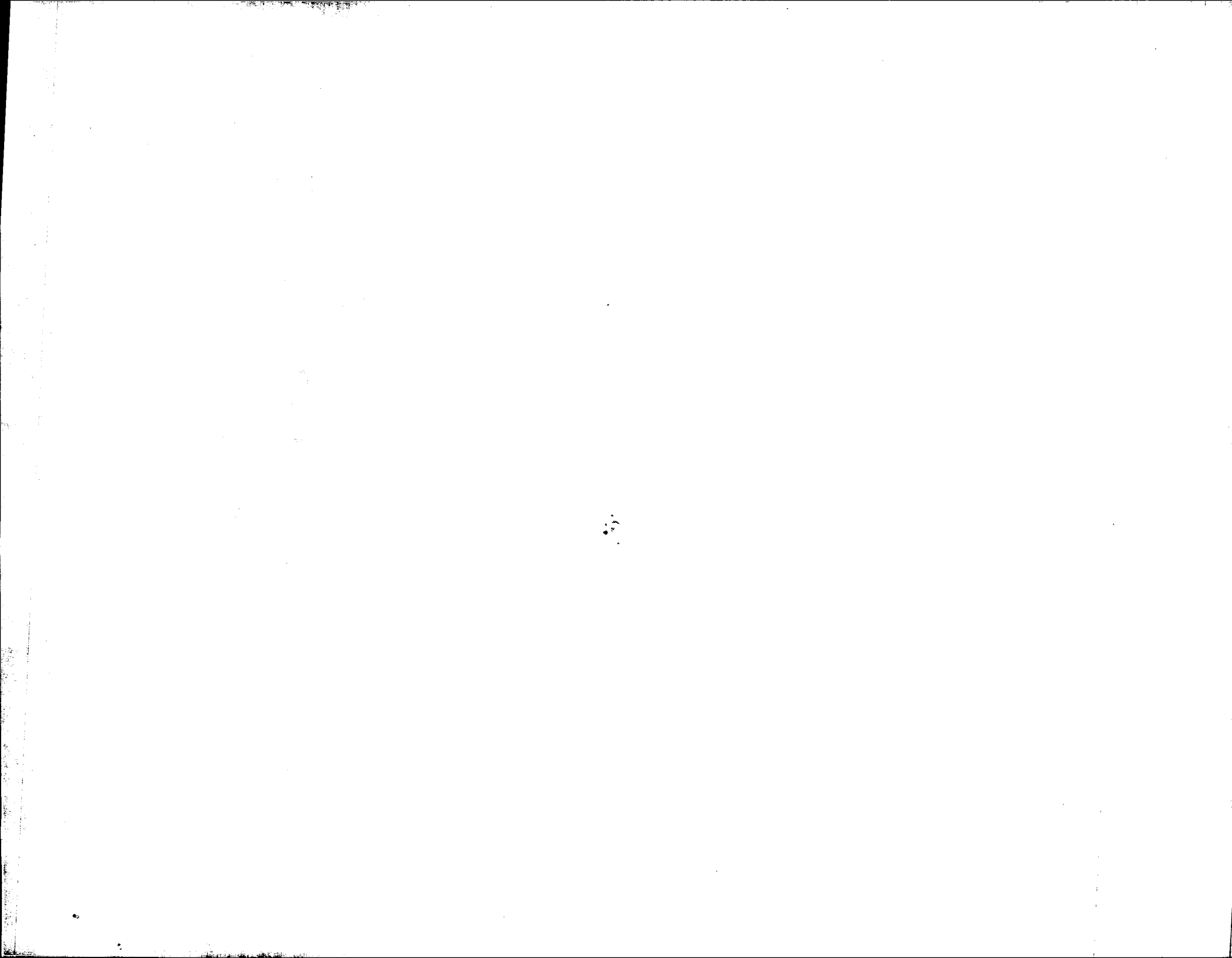
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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				7			
130 *130* Small Fab Small Fab	Memo 1- Deburr if necessary	0.00 0.00							
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							



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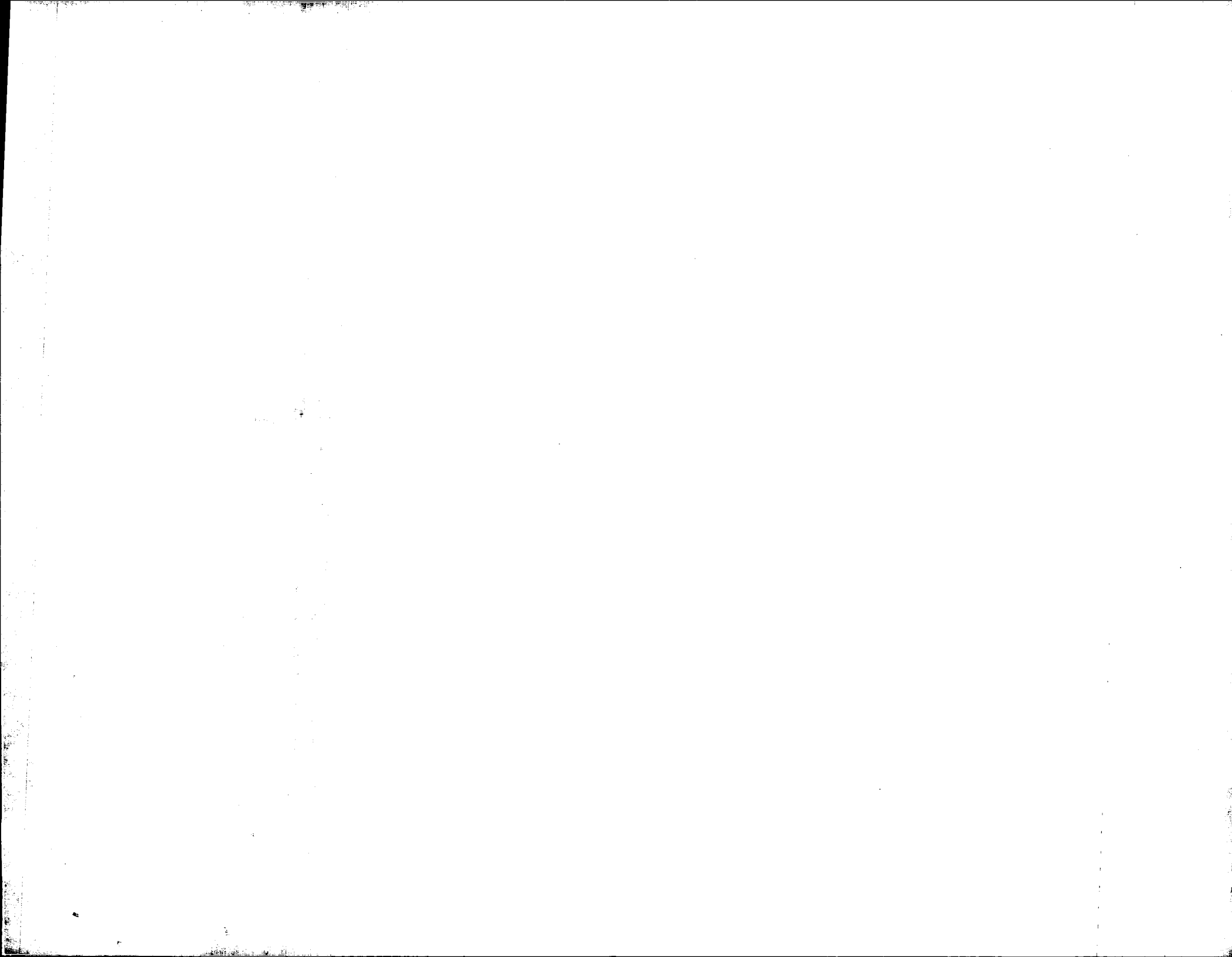
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <i>51 G08</i>	0.00							
150									
Packaging	Memo	0.00							
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

12/12/17 (7)

12/12/17

UHF
12-12-17



Picklist Print

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Work Order ID: 94407

Parent Item: D3926-3

Parent Item Name: Wedge

Start Date: 12/17/2012

Required Date: 12/17/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10 UHMW 1" Black		Purchased	No			100	sf	311.6575	0.2423	0.5101053			

B12-12-17

Location

Loc Qty

Loc Code

MAT019

311.6574947

121277

12.8

121278

6.04749474

121346

26.1

121954

9.8

122286

14.3

122575

23.8

122722

40.41

123229

26.5

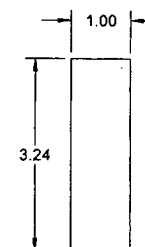
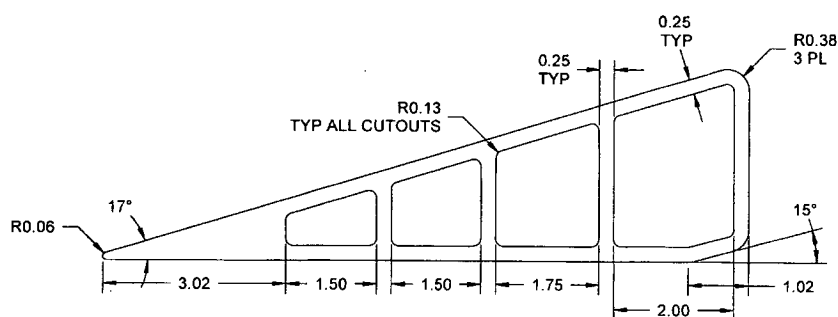
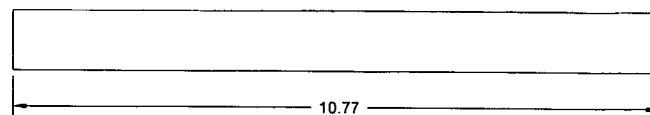
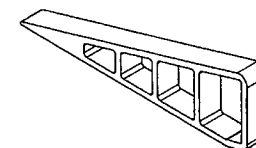
123704

31.9

123949

120

122722



D3926-3 WEDGE

RELEASED
09/06/17/W

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AJS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3926	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEDGE	NTS
DATE	09.07.23	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

